

# 591102101 54" MOWER MULCH KIT



Please read the operator's manual carefully and ensure you understand the instructions. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

**IMPORTANT:** BEFORE PROCEEDING, PLACE ALL CONTROLS IN THE DISENGAGED OR THE OFF POSITION, REMOVE SPARK PLUG WIRES FROM THE SPARK PLUGS.



## WARNING!

Blades are sharp. Protect your hands with gloves and/or wrap blades with a heavy cloth when handling.

1. Block the front of the mower up to give access to the underside of the deck. Carefully remove the cutting blades, retaining the hardware. Clean any grass out from underneath the deck.
2. Using hardware provided, fasten the mulch cover to the deck.
3. Install the mulching blades using the existing hardware (torque to 70-85 ft.lbs.).
4. Make sure all hardware is tight.
5. Remove blocks and return the mower to its normal position.

## Mulching Guidelines

To ensure acceptable mulching performance:

- The length of grass to be cut in one pass should not exceed 1/3 of the total grass height.  
Example: If the grass height is 3", mower deck cutting height should be set at no less than 2".
- Ground speed should normally be reduced to allow clippings to be finely mulched.
- Engine RPM should be set at maximum.
- Blades must be kept sharp.
- The underside of deck should be cleaned out often to prevent grass accumulation.
- Conditions must be dry. Wet grass does not mulch well and grass accumulates under deck.

## PARTS LIST

ITEM	PART NO	QTY.	DESCRIPTION	ITEM	PART NO	QTY.	DESCRIPTION
1.....	532 18 72-55	..... 3	MULCHING BLADE	3.....	872 11 06-08	..... 2	BOLT
2.....	582 79 02-01	..... 1	MULCH COVER	4.....	593 17 47-01	..... 2	KNOB

